

# Accurate Sensors Technologies

Highly Accurate on-line Infrared non-contact Pyrometer In Small, Short wavelength for temperature measurement of metallic surfaces, graphite or ceramics with Bluetooth 🔀 V2.0 **( €** 75°C to 700°C A150

A150 is a specially designed highly accurate digital IR Pyrometer operating at the near end of the infrared spectrum and is therefore an excellent choice for measurement of ferrous and non ferrous metals above 75°C because the emissivity of un-oxidized metalsurfaces is higher at shorter wavelengths.

The parameters like Emissivity, Analog output, Sub-range, Response time and Peak picker can be preset ex-works or adjusted via software. This enables the instrument to be adapted for various measuring tasks. The pyrometer has solid body in stainless steel housing which provides high operation safety even in rough industrial environment. Variety of working Distances with fixed focus available for different applications.



# **Technical Specifications**

Model	A150						
Temperature Range (Analog sub-range adjustable)	75°C700°C						
Spectral Range	2 µm to 2.6 µm						
Photodetector Type	Extended InGaAs						
Distance to Spot Size Ratio	40:1 (75°C700°C)						
Emissivity (ε)	0.11.0 adjustable						
Response Time	2 msec adjustable upto 10 sec						
Accuracy	Upto 400°C: ±3°C >400°C: ±0.5% of measured value in °C + 1°C						
Repeatability	0.1% of reading in °C + 1°C						
Sighting Options	Laser Pilot Light (PL)						
Analog Output	0-20mA, 4-20mA, 0-10V (User selectable)						
Digital Output	Bluetooth V2.0 RS-232/RS-485 (User selectable) *At a time only one digital output possible						
Operating Temp. Range	0°C70°C 0°C200°C (With water cooling jacket)						
Storage Temp. Range	-20°C70°C						
Adjustable Parameters and Features via Software	Emissivity, Response Time, Clear Time(Peak Picker), Analog Output, Analog Scale (Sub Range), Unit Of Temperature(°C/°F), Communication mode (Comm. mode), Record feature etc						
Power Supply	12V to 28V DC with reverse voltage protection						
Power Consumption	Max 2.5 watt						
Laser Power	<1 m watt						
Protection Class	IP65						
Housing	Stainless Steel						
Isolation	Power supply, *Digital output and Analog output are galvanically isolated against each other						
Operating Humidity	10-95%, Non-Condensing Conditions						
Weight & Dimensions	600g Dia= Ø 49.5 mm; Length=118mm						

#### **Features**

- Wide temperature ranges from 75°C to 700°C.
- Spectral range 2 μm...2.6 μm
- · Laser targeting
- Fast response time within milliseconds
- Analog output options available like 0...20mA, 4...20mA, 0...10V
- Bluetooth V2.0 and RS-232/RS-485 Serial interface
- User friendly PC software for communication

## Standard Scope of Supply

- Pyrometer with Laser pilot light(PL)
- Analog output 4...20mA, 0..20mA, 0..10V
- Digital Interface RS-232 & RS-485(user selectable)
- Bluetooth V2.0
- 5 mtr long connection cable with connector
- 1.5 mtr. Communication Cable,
- Calibration certificate, Software & Operation manual.

#### **Optional**

- Mechanical and Electrical Accessories
- Extra Cable Lengths

## Applications

- Induction Heating
- Casting
- **Annealing**
- Welding
- Forging

- Sintering
- Melting
- Rolling mills
- Hardening

# **Spot Sizes**

Manufactured working distance WD (mm)	350	500	700	800	1000	1500	2000	2500	3000	5000	Aperture(A)
Spot Size (40:1) 75°C - 700°C	8.75	12.5	17.5	20	25	37.5	50	62.5	75	125	18

# Software "Infrasoft"

AST "Infrasoft " software is under standard scope of supply. It offers possibilities of connecting three pyrometers simultaneously for parameter setting, view real time graph, offline graph and to evaluate measuring data. Communication between the pyrometer and the software is implemented via a cable connected between the pyrometer and the PC serial port. It comes with record feature, spot size calculator and parameter settings features.

Some of the parameters adjustable via software are

- Emissivity, Response Time,
- Clear Time(Peak Picker),
- Analog Output,
- Sub Range,
- Unit Of Temperature(°C/°F),
- Communication mode(Comm.mode).

#### **AST Infrasmart**

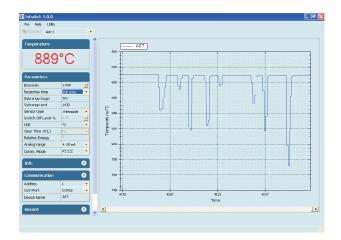
AST Infrasmart is an android application used to communicate a pyrometer with mobile devices. This application works via bluetooth after pairing with mobile.

APK file for this android application will be provided with device.

Number of parameters set through the application are:

- Emmisivity
- Response time
- Clear Time
- Unit of Temperature Analog Output
- Communication Mode

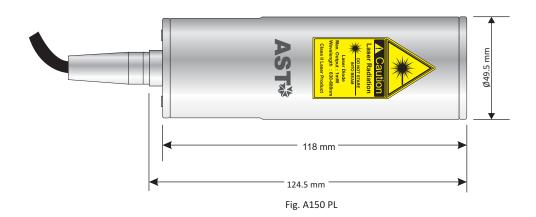
- Sensor Type
- Sub Range
- Data Logging







# **Pyrometer Drawing**



Water Cooling Jacket (Reference no: 8000-08)

Adjustable Mounting Stand (Reference no: 8000-07)

Air Purge Unit (Reference no: 8000-04)

Adjustable Mounting Support (Reference no: 8000-05)







Display & Parameterizer P-120 (Reference no: 9001-01)

Converter RS-232 ↔ RS-485 (Reference no: 9000-03)

Power supplyInput 110/230V AC Reference No. 9000 - 02 Output 24 V DC, 0.7Amp.

Temperature Indicator (Reference no: 9000-01)

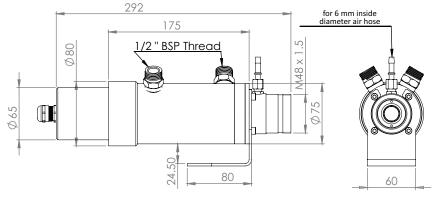




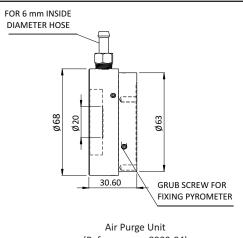




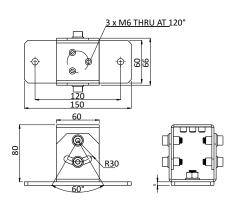
# **Pyrometer Accessories Drawings**



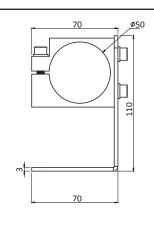
Water Cooling Jacket (Reference no: 8000-08)



(Reference no: 8000-04)



Adjustable Mounting Stand (Reference no: 8000-07)



Mounting Clamp (Reference no: 8000-05)

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